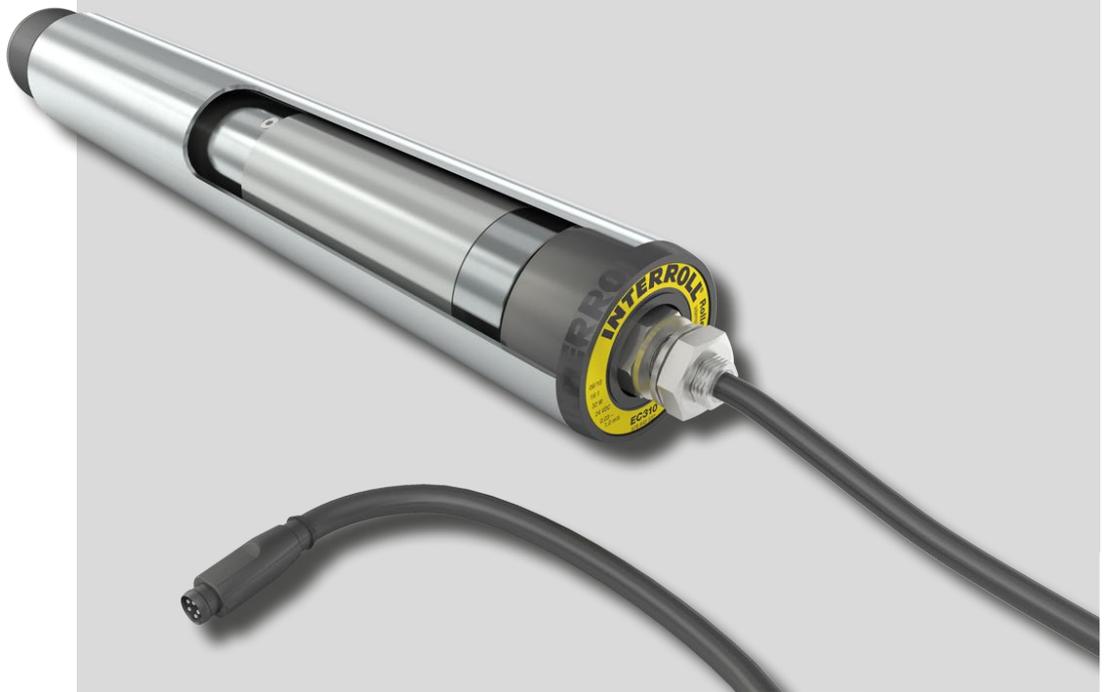


---

**Operating manual**  
**Interroll RollerDrive EC310**  
**Interroll RollerDrive EC310 DF**  
**Interroll RollerDrive EC310 IP66**



---

## **Manufacturer details**

Interroll Engineering GmbH  
Höferhof 16  
42929 Wermelskirchen, Germany  
Tel.: +49 (0) 2193 23 0  
Fax: +49 (0) 2193 2022  
www.interroll.com

## **Content**

We strive for the accuracy, timeliness and completeness of the information and have carefully prepared the contents in this document. Regardless of this, errors and changes are expressly reserved.

## **Copyright/industrial property rights**

Any texts, images, graphics and the like, as well as their arrangement, are subject to protection under copyright and other laws of protection. The reproduction, modification, transmission or publication of any part of this document or of the entire document in any form is prohibited.

The document serves the exclusive purposes of information and of operation in accordance with the regulations and does not justify any counterfeiting of the products concerned.

All signs contained in this document (protected marks, such as logos and trade names) are the property of Interroll Holding AG, CH or of third parties and must not be used, copied or distributed without prior written consent.

Online version - only suitable for color printing!

---

<b>1</b>	<b>About this document</b>	<b>7</b>
1.1	Information about this operating manual	7
1.2	Warning notices in this document	8
1.3	Symbols	9
<b>2</b>	<b>Safety-related information</b>	<b>10</b>
2.1	State of the art	10
2.2	Proper use	10
	Application field	10
2.3	Improper use	11
2.4	Qualification of personnel	11
2.5	Dangers	12
	Injury to persons	12
	Electricity	12
	Rotating parts	12
	Heat	12
	Work environment	12
	Faults in operation	12
	Maintenance	13
	Unintentional start-up	13
2.6	Interface to other devices	13
2.7	Operating modes/operating phases	13
	Standard operation	13
	Special operation	13
<b>3</b>	<b>Product information</b>	<b>14</b>
3.1	Components	14
3.2	Product description	15
	Overload protection	15
3.3	Rating plate	16
3.4	Product identification	17
3.5	Technical specifications	18
3.6	RollerDrive performance data	19
3.7	Controls for the RollerDrive EC310	19
3.8	RollerDrive connector	20
3.9	Dimensions of the motor shaft	21

# Contents

---

3.10	Dimensions of the bearing housings on the non-cable side	21
	EC310 and EC310 DF	21
	EC310 IP66	23
<b>4</b>	<b>Transport and storage</b>	<b>24</b>
4.1	Transport	24
4.2	Storage	24
<b>5</b>	<b>Assembly and installation</b>	<b>25</b>
5.1	Warning notices for installation	25
5.2	Installing the RollerDrive	26
	Installing the attachment shaft	26
	Attaching the non-cable side	27
	Securing the RollerDrive in the side profile	28
5.3	Installation tool (accessory)	29
5.4	Warning notices for electrical installation	30
5.5	Electrical installation	31
<b>6</b>	<b>Start-up and operation</b>	<b>32</b>
6.1	Warning notices for start-up and operation	32
6.2	Start-up	32
	Check before the initial start-up	32
6.3	Operation	33
	Check before every start-up	33
6.4	Procedure in the event of accidents or faults	33
<b>7</b>	<b>Maintenance and cleaning</b>	<b>34</b>
7.1	Maintenance	34
	Checking the RollerDrive	34
	Replacing the RollerDrive	34
7.2	Cleaning	35
<b>8</b>	<b>Assistance in the event of faults</b>	<b>36</b>
8.1	Troubleshooting	36
<b>9</b>	<b>Decommissioning and disposal</b>	<b>37</b>
9.1	Decommissioning	37
9.2	Disposal	37

---

<b>10</b>	<b>Appendix</b>	<b>38</b>
10.1	Accessories	38
	Interroll controls	38
	Interroll power supply unit	38
	RollerDrive extension cable	38
	PolyVee belt	39
	PolyVee clamping aid	39
	PolyVee finger guard	39
	Tool	39
10.2	Translation of the original Declaration of Conformity	40



## 1 About this document

### 1.1 Information about this operating manual

This operating manual covers the following Interroll motor rollers:

- RollerDrive EC310
- RollerDrive EC310 DF (DF = Deep Freeze, for refrigeration applications)
- RollerDrive EC310 IP66 (with higher protection rate)

In the course of this manual, the term "RollerDrive" will sometimes be used without specifying the type designation "EC310".

The operating manual is a component of the product and contains important advice and information regarding the different operating phases of the RollerDrive. It describes the RollerDrive at the time of shipping from Interroll.

The currently applicable version of this operating manual can be found online at: [www.interroll.com/support/](http://www.interroll.com/support/)

All the information and advice in this operating manual has been compiled with respect to applicable standards and regulations as well as the current state of the art.

For special versions, in addition to this operating manual, particular contractual arrangements and technical documents apply.

- To ensure safe and faultless operation and to fulfil any warranty claims that may apply, read this operating manual first and observe its instructions.
- Keep this operating manual within close reach of the RollerDrive.
- Pass this operating manual onto every subsequent owner or user.



The manufacturer assumes no liability for damage and malfunctions that occur as a result of non-compliance with this operating manual.



Should you still have any unanswered questions after reading this operating manual, please contact Interroll customer service. Contact details for your region can be found online at [www.interroll.com/contact/](http://www.interroll.com/contact/)

Please direct any comments and suggestions regarding our operating manuals to [manuals@interroll.com](mailto:manuals@interroll.com)

# About this document

---

## 1.2 Warning notices in this document

Warning notices are provided in the context in which danger can occur and describe the nature of the danger in question. They are structured according to the following examples:



### **SIGNAL WORD**

Type and source of hazard

Consequence(s) in the event of non-compliance

➤ Measure(s) for avoiding hazard

---

Signal words indicate the type and severity of the consequences if measures to avoid the hazard are not observed.



### **DANGER**

Denotes an imminent hazard.

If measures to avoid the hazard are not observed, death or severe injury will occur.

➤ Preventive measures

---



### **WARNING**

Denotes a potentially hazardous situation.

If measures to avoid the hazard are not observed, death or severe injury may occur.

➤ Preventive measures

---



### **CAUTION**

Denotes the possibility of a hazardous situation.

If measures to avoid the hazard are not observed, minor or moderate injury may occur.

➤ Preventive measures

---

### NOTE

Denotes a situation that can lead to material damage.

- Preventive measures
- 

### 1.3 Symbols



This symbol indicates useful and important information.

- ✓ This symbol indicates a requirement that must be fulfilled before carrying out assembly or repair work.



This symbol indicates general information relating to safety.

- This symbol indicates an action that needs to be performed.
- This symbol indicates a listed item.

# Safety-related information

---

## 2 Safety-related information

### 2.1 State of the art

The RollerDrive EC310 has been constructed with respect to applicable standards and the current state of the art and has been delivered in a condition that is safe to operate. Nevertheless, hazards can occur as a result of use.



Non-compliance with the instructions in this operating manual can result in life-threatening injuries.

In addition, the applicable local accident prevention regulations for the area of application and general safety regulations must be adhered to.

### 2.2 Proper use

The RollerDrive may only be used in an industrial environment for industrial purposes within the stipulated performance limits that are given in the technical specifications.

It must be integrated into a conveyor unit or conveyor system before commissioning.

#### Application field

Drive for unit load conveyor technology, such as for the transportation of cardboard boxes, containers, barrels, workpiece carriers or tyres.

The RollerDrive is suitable for:

- Zero-pressure roller conveyors
- Entry conveyors
- Roller conveyor curves
- Small belt conveyors

Depending on the area of application of the RollerDrive, PolyVee, round or toothed belts can be used for the power transmission.

## 2.3 Improper use

Any use that goes beyond the proper use is considered improper, unless this has been authorised by Interroll Engineering GmbH where applicable.

The equipment must not be installed in areas in which substances could form explosive atmospheres/dust atmospheres or for application in the medical/pharmaceutical sector.

It is considered improper use to install the equipment in exposed spaces that are open to potentially adverse weather conditions, or areas in which the technology would suffer from the prevailing climatic conditions and could potentially malfunction as a result.

The RollerDrive is not intended for use by private end users. The equipment must not be used in a residential environment without further examination and without the use of EMC protective measures that have been adapted accordingly.

It must not be used as a safety-relevant component or for performing safety-relevant functions.

The use of the RollerDrive in generator-only mode is prohibited, as it is theoretically possible (for example, roller RPM > 90 RPM with gear ratio 98: 1) to exceed the maximum allowable contact voltage of 60 V DC on the connector.

## 2.4 Qualification of personnel

Non-qualified personnel are unable to identify risks and are therefore exposed to higher levels of danger.

- Only qualified personnel may be assigned with the tasks outlined in this operating manual.
- The operating company is responsible for ensuring that personnel adhere to the locally valid rules and regulations for working in a safe and risk-aware manner.

This operating manual is intended for the following target audiences:

### **Operators**

Operators are trained in how to operate and clean the Interroll power supply unit and follow the safety regulations.

### **Service engineers**

The service engineers have a specialist technical education or have successfully completed a training course from the manufacturer. They carry out repair and maintenance work.

### **Qualified electricians**

Qualified electricians have a specialist technical education. Moreover, due to their knowledge and experience as well as knowledge of applicable regulations, they are able to carry out work on electrical equipment in an appropriate manner. They are able to identify hazards independently and prevent electrical damage to persons and property.

All work on electrical equipment must generally only be performed by a qualified electrician.

# Safety-related information

---

## 2.5 Dangers



Here, you will find information about the different types of dangers or damage that can occur in connection with the operation of the RollerDrive.

### Injury to persons

- Maintenance, installation and repair work on the unit must only be carried out by authorised technical personnel in compliance with the applicable provisions.
- Before switching on the RollerDrive, ensure that no unauthorised personnel are situated in the vicinity of the conveyor/conveying system.

### Electricity

- Installation and repair work must only be carried out when the system has been disconnected from the power supply.
- Switch off the power to the RollerDrive and ensure that it cannot be unintentionally switched on again.

### Rotating parts

- Keep fingers and hair away from moving parts.
- Persons with long hair should wear a hair net.
- Close-fitting work clothing should be worn.
- Do not wear items of jewellery such as chains or bands.

### Heat

- Do not touch the RollerDrive during operation. In applications with high switching cycles, the temperature of the tube can reach up to 60 °C.

### Work environment

- Remove any materials and objects that are not required from the working area.

### Faults in operation

- Regularly check the RollerDrive for visible damage.
- In the event that smoke begins to form, unusual sounds are heard or the conveyed material becomes jammed or develops defects, switch off the power to the RollerDrive immediately and ensure that it cannot be unintentionally switched on again.
- Immediately contact specialist personnel to determine the cause of the malfunction.

## Maintenance

- Since the product in question requires no maintenance, it is sufficient to simply examine the RollerDrive for visible damage on a regular basis.
- Never open up the RollerDrive.

## Unintentional start-up

- Ensure that the RollerDrive cannot be switched on unintentionally, particularly during assembly and maintenance work or in the event of a fault.

## 2.6 Interface to other devices

The integration of the RollerDrive into a conveyor system can create additional potential hazards. Such potential hazards are not covered by this operating manual and must be analysed during the development, installation and commissioning of the conveyor system as a whole.

- Following the integration of the RollerDrive into a conveyor system, the entire system must be checked for any new potential hazards that may be present before the conveyor is switched on.

## 2.7 Operating modes/operating phases

### Standard operation

Operation in the installed condition at the end customer as a component in a conveyor in an overall system.

### Special operation

Special operation encompasses all operating modes/operating phases that are necessary to guarantee and maintain safe standard operation.

Special operating mode	Comments
Transport/storage	-
Assembly/commissioning	In de-energised state
Cleaning	In de-energised state
Maintenance/repair	In de-energised state
Fault location	-
Troubleshooting	In de-energised state
Decommissioning	In de-energised state
Disposal	-

# Product information

---

## 3 Product information

### 3.1 Components



## 3.2 Product description

The RollerDrive EC310 can be used in both straight and curved sections and ensures a constant conveyor speed. Motors, motor electronics and gears are installed in the RollerDrive.

### Overload protection

The system has multiple overload protection systems:

#### Stall timing

If the RollerDrive is jammed and a start signal is issued, it will try to restart for a second every three seconds for a total of ten times. If the blockage is still present after these ten attempts, an error signal will be issued and the RollerDrive will attempt to restart in a 60:1 cycle (where a restart is attempted for a second every 60 seconds) until the blockage has been eliminated.

The RollerDrive will not be damaged if the system runs in stall timing mode for an extended period. The error signal is reset if the RollerDrive begins running again at the selected speed or the start signal is cancelled.

#### Low speed

If a deviation from the selected speed of more than  $\pm 20\%$  occurs for more than ten seconds, the RollerDrive is switched off and an error signal is issued. The RollerDrive will attempt to restart after 60 seconds. The error signal is reset if the RollerDrive begins running again at the selected speed or the start signal is cancelled.

#### Temperature monitoring

The temperature of the motor installed in the RollerDrive is monitored in addition to the temperature of the motor electronics. If the maximum permitted temperature is exceeded, the RollerDrive is switched off and an error signal is issued. Once the overheated components have cooled down, the error signal will be reset.



If the RollerDrive cools down and the start signal is still active, the RollerDrive may start up again unintentionally. Troubleshooting must be carried out via the control system.

# Product information

## Holding brake (zero motion hold)

The RollerDrive EC310 is equipped with an electronic holding brake that allows it to be used in sloped and ascending conveyors. For this, the RollerDrive is held in position if no start signal is issued.



If the power supply system fails, the holding brake will no longer take effect as the brake is not mechanical.

## Energy recovery system

The RollerDrive recovers energy when braking the conveyed material. This results in the motor and motor electronics heating up less and improves the energy balance of the system. The Interroll controls are equipped with a circuit that prevents an increase of voltage in the power supply.

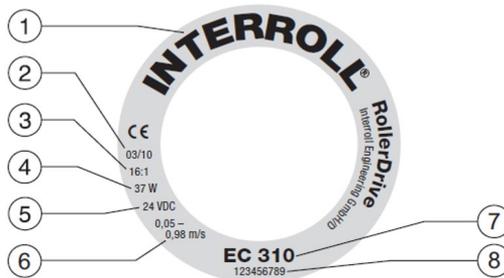


If motor controls are used without a voltage limiter (brake chopper), it must be ensured that the power supply units used are suitable for energy recovery (up to 35 V).

We recommend using the Interroll High Performance power supply units.

## 3.3 Rating plate

The information on the rating plate allows the RollerDrive to be identified. This is essential to be able to use the RollerDrive as intended.



### Rating plate

1 Manufacturer	5 Rated voltage
2 Date of manufacture	6 Speed range
3 Gear ratio	7 RollerDrive type
4 Output	8 Serial number

## 3.4 Product identification

The following information is required to identify the RollerDrive:

Information	Possible value	Own value
RollerDrive	Motor type	
Rating plate	Gear ratio Serial number	
Tube diameter	50 mm, 51 mm	
Tube material	Stainless steel Zinc-plated steel Chromium-plated steel Aluminium	
Tube sleeve	PVC hose 2 mm, 5 mm PU hose 2 mm Rubber coating 2–5 mm Tapered elements 1.8°, 2.2°	
Roller installation length	Installation length	
Drive element	PolyVee belt Round belt: Groove Round belt head Toothed belt	
Attachment on the non-cable side	Hexagonal spring shaft Internal thread attachment Hexagonal spring shaft, conical (See „Dimensions of the bearing housings on the non-cable side“ on page 21)	

# Product information

## 3.5 Technical specifications

Rated voltage	24 V DC, protected extra-low voltage (PELV)
Voltage range	18 to 28 V DC
Idle current	0.4 A
Rated current	Approx. 2 A <sup>1)</sup>
Starting current	Approx. 4 A <sup>1)</sup>
Switching threshold, signal input "Rotational direction"	Safe "High": U > 7 V DC Safe "Low": U < 4 V DC
Mechanical power	32 W
Maximum residual ripple of the power supply	3%
Maximum noise level (mounted)	55 dB(A) <sup>2)</sup>
Protection rate	IP54 or IP66
Ambient temperature in operation	EC310: 0 °C to +40 °C EC310 DF: -30 °C to 0 °C EC310 IP66: +5 °C to +40 °C
Ambient temperature for transport and storage	-30 °C to +75 °C
Altitude of installation site	Max. 1000 m <sup>3)</sup>

All data applies for an ambient temperature of 20 °C.

From 25 °C, a derating factor must be taken into account.

<sup>1)</sup> The actual current course is dependent on the circumstances of the application, such as conveyor weight, number of connected rollers, etc.

<sup>2)</sup> The value can vary depending on the installation condition, profile shapes and system resonance behaviour.

<sup>3)</sup> Estimated derating: 5% from 1500 m, 10% from 2000 m.

## 3.6 RollerDrive performance data

Gear ratio	Speed range [m/s]	Rated torque [Nm]	Start-up torque [Nm]	Holding torque [Nm]
9:1	0.09 to 1.75	0.45	1.10	0.36
12:1	0.07 to 1.31	0.61	1.46	0.48
16:1 <sup>1)</sup>	0.05 to 0.98	0.81	1.95	0.64
20:1 <sup>1) 2)</sup>	0.04 to 0.78	1.01	2.44	0.80
24:1 <sup>1) 2)</sup>	0.03 to 0.65	1.21	2.92	0.96
36:1 <sup>1) 2)</sup>	0.02 to 0.44	1.82	4.38	1.44
48:1 <sup>1) 2)</sup>	0.02 to 0.33	2.42	5.85	1.92
64:1 <sup>1)</sup>	0.01 to 0.25	3.23	7.80	2.56
98:1 <sup>1)</sup>	0.01 to 0.16	4.84	11.69	3.84

<sup>1)</sup> EC310 IP66

<sup>2)</sup> EC310 DF



In order to slow down the cooling off phase of the RollerDrive EC310 DF, we recommend that you do not switch off the power supply to the RollerDrive.

Before the run-in, the values can vary by up to  $\pm 20\%$ . After the run-in phase, the values for 95% of all RollerDrives used vary only in the range of  $\pm 10\%$ .

## 3.7 Controls for the RollerDrive EC310

Interroll recommends that the RollerDrive EC310 is operated in conjunction with the different Interroll controls:

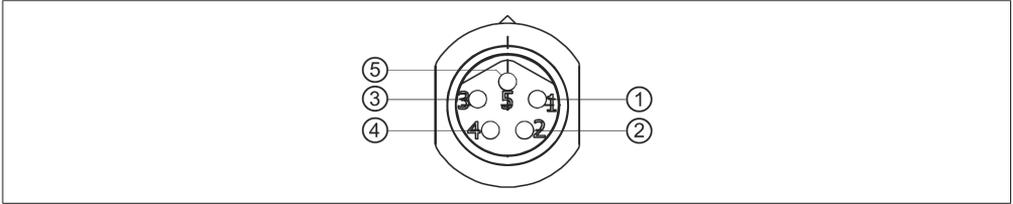
- DriveControl
- ZoneControl
- ConveyorControl
- MultiControl AI



More detailed information on the controls can be found in the respective operating manual, in the "Conveyor rollers, RollerDrive, controls" Interroll catalogue or at [www.interroll.com](http://www.interroll.com).

# Product information

## 3.8 RollerDrive connector



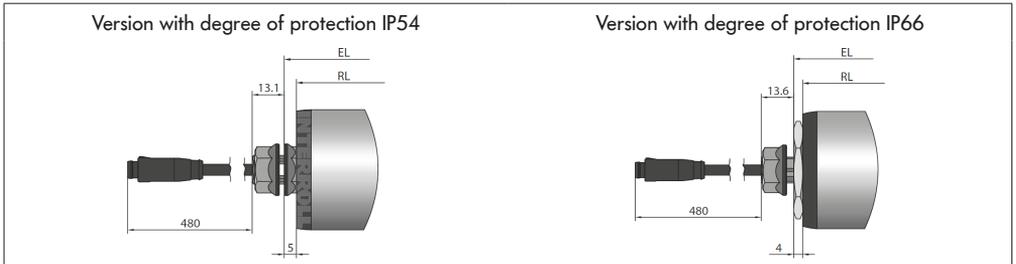
Pin	Colour	Function	Value
1	Brown	Input of the power supply (+)	Rated voltage: 24 V DC Voltage range: 18 to 28 V DC
2	White	Input of the rotational direction as seen from the end of the cable of the RollerDrive	"Low" = anti-clockwise "High" = clockwise
3	Blue	Earth for power supply and signal (-)	Earth
4	Black	Error output	Open collector $U_{CESAT} = 0.5 \text{ V DC at } I_c = 5 \text{ mA}$ $U_{MAX} = 30 \text{ V DC}$ $I_{CMAX} = 5 \text{ mA}$ Error: "High" signal No error: "Low" signal
5	Grey	Analogue speed/start signal	See table below

Analogue speed/start signal (pin 5)	
Voltage range	0 to 24 V DC
Stop (zero motion hold)	0 to 2.3 V DC
Speed	2.3 V DC to 10 V DC 2.3 V = minimum speed 10 V = maximum speed
Max. speed	10 V DC to 24 V DC



The conveyor speed results from the gear ratio and the voltage rating of the analogue speed signal.

## 3.9 Dimensions of the motor shaft

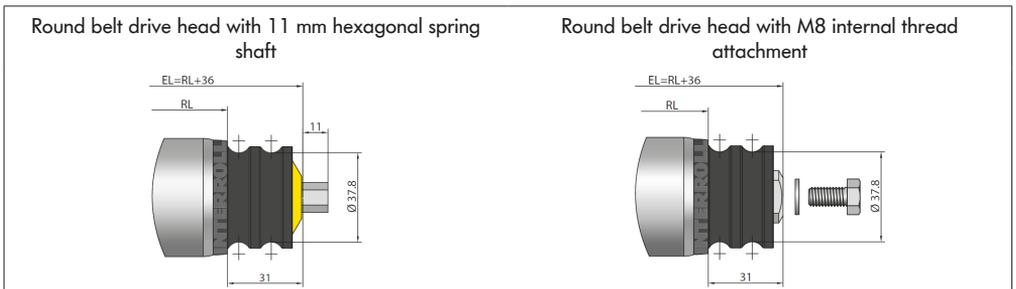
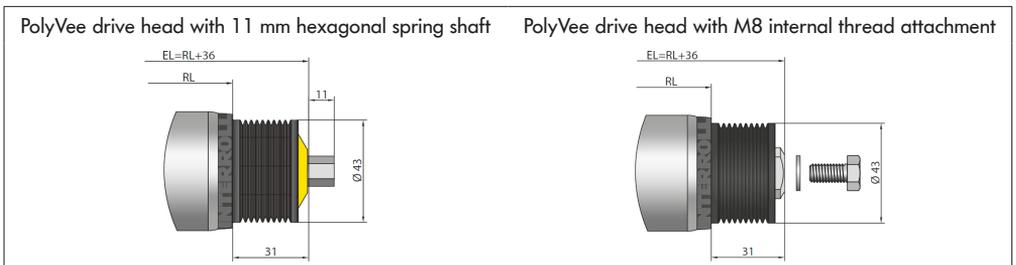


RL = Reference length/order length

EL = Installation length, clearance between the side profiles

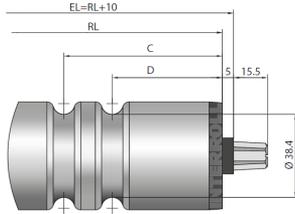
## 3.10 Dimensions of the bearing housings on the non-cable side

### EC310 and EC310 DF

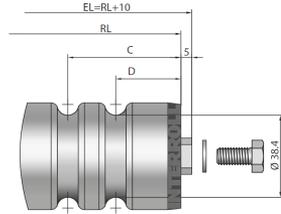


# Product information

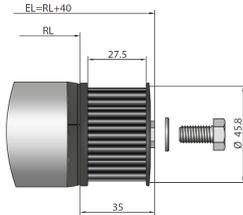
2 grooves and conical hexagonal spring shaft



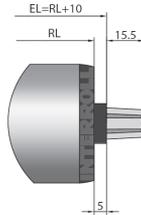
2 grooves and M8 internal thread attachment



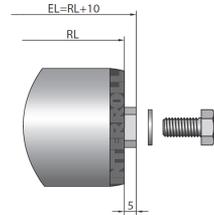
Toothed belt drive head with M8 internal thread attachment



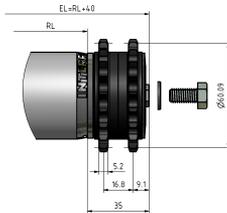
Hexagonal spring shaft, conical



M8 internal thread attachment

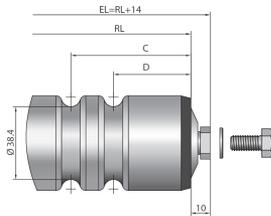


Sprocket drive head with M8 internal thread attachment

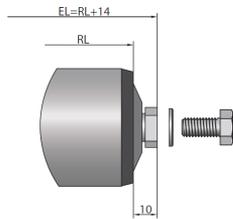


## EC310 IP66

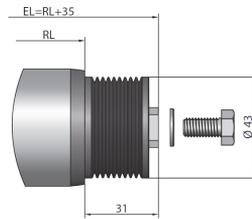
2 grooves and M8 internal thread attachment



M8 internal thread attachment



PolyVee drive head with M8 internal thread attachment



# Transport and storage

---

## 4 Transport and storage

### 4.1 Transport



#### CAUTION

Risk of injury from improper transport.

- Transport operations must only be carried out by authorised, qualified personnel.
- 

Please note the following:

- Avoid heavy impacts during transport.
- Check each RollerDrive after transport for any visible damage.
- If any damage has been identified, photograph the damaged parts.
- In the event that damage has been incurred during transport, inform the shipping agent or Interroll immediately to ensure that you do not lose any potential damage claims.
- Do not expose the RollerDrive to any strong fluctuations in temperature, since this can lead to condensation forming.

### 4.2 Storage



#### CAUTION

Risk of injury due to improper storage.

- Ensure that the RollerDrive is stored safely.
- 

Please note the following:

- Do not stack pallets on top of one another.
- Check each RollerDrive after storage for any visible damage.

## 5 Assembly and installation

### 5.1 Warning notices for installation



#### CAUTION

Risk of crushing due to rotating parts.

- Do not place your fingers between the RollerDrive and the round belt/PolyVee belt.
- Install protective equipment (e.g. Interroll PolyVee finger guard) to prevent fingers from getting caught in the PolyVee belt or round belt.
- Affix suitable warning notices/pictograms to the conveyor.

#### NOTE

An improper approach to installing the RollerDrive can lead to material damage or reduce the service life of the RollerDrive.

- To preserve the interior of the RollerDrive, do not allow the RollerDrive to fall or for it to be used in an improper fashion.
- Check each RollerDrive before assembly for any visible damage.
- To prevent the inner connections from being damaged, do not hold, carry or secure the RollerDrive by the cable.
- Do not use force to insert the RollerDrive into the side profile. It must be inserted gently into the side profile.
- Pay attention to the correct tightening torque of the RollerDrive hexagonal nut to prevent the shaft in the side profile from rotating and the RollerDrive cable from twisting (see „Securing the RollerDrive in the side profile“ on page 28).
- Do not twist the RollerDrive cable.

# Assembly and installation

## 5.2 Installing the RollerDrive

### Installing the attachment shaft

#### NOTE

Internal parts of the RollerDrive can be damaged through improper handling.

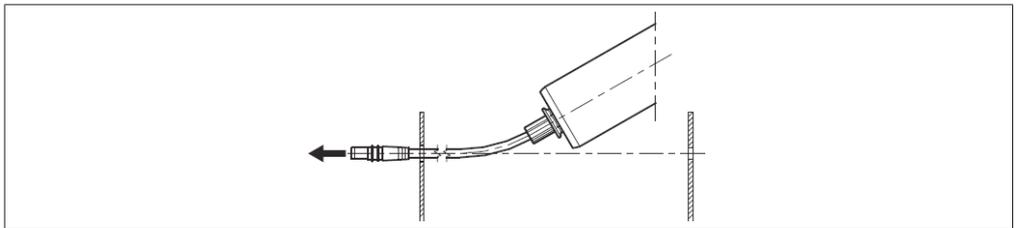
- Do not fit the fastening nut yet
- Ensure correct equipotential bonding of all metallic elements of the conveyor unit (RollerDrive, side profile, supporting structure, etc.). Improper earthing can lead to a build-up of static charge, which can result in a malfunction or premature failure of the RollerDrive and/or the connected control.

- Remove packaging material and transport protection from the RollerDrive.

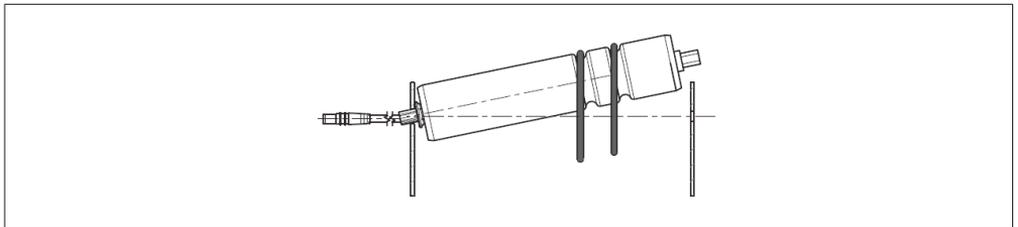


To guarantee safe equipotential bonding of the RollerDrive, the fastening nut must be in direct contact with the metallic surface of the earthed side profile.

- If necessary, remove the coating of the side profile in the area of the fastening nut.
- Insert the RollerDrive cable and attachment shaft into the hex hole provided (min. 11.2 mm) or round hole (min. 12.2 mm) of the side profile.



- Position one or two round belts of 4 mm (max. 5 mm) or PolyVee belts.

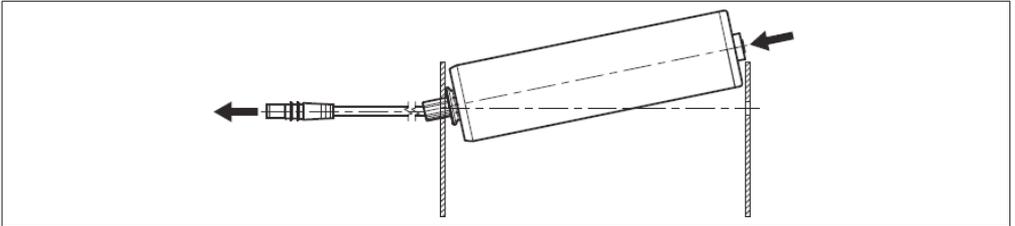


## Attaching the non-cable side

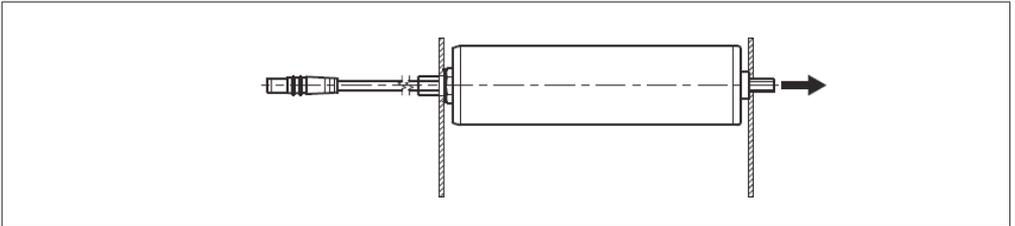
Two examples are provided:

### Inserting the hexagonal spring shaft

- Press the spring shaft inwards and align the shaft so that it corresponds to the opening in the side profile.



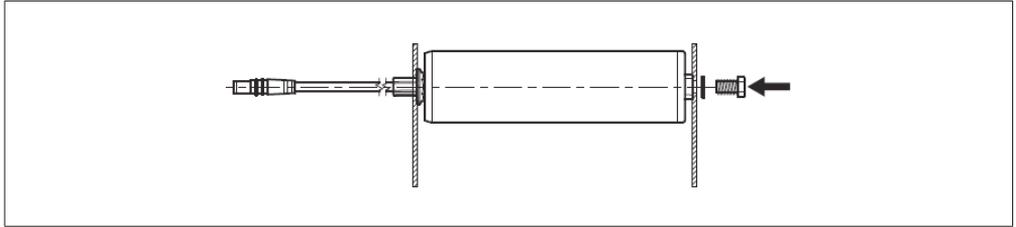
- Release the hexagonal spring shaft so that it springs into the opening of the side profile.



### Inserting the internal thread shaft pin

- Place a washer on a M8x20 screw.
- Align the RollerDrive with the opening in the side profile and insert the M8 screw with the washer into the opening. Secure the shaft pin with an open-ended spanner to prevent it from twisting (depending on the version of the shaft pin, the width across flats will be 13 mm or 19 mm).

## Assembly and installation



- Tighten the screw using a torque spanner with a tightening torque of 20 Nm.



If the parts used for attaching the RollerDrive are not the parts that have been supplied by Interroll, it is important to ensure that the attachment is secure enough that it will not twist.

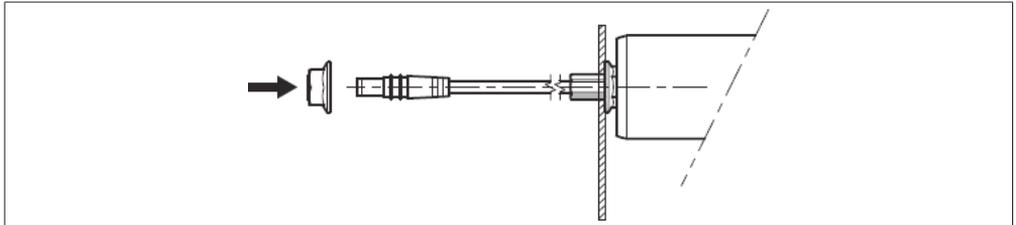
### Securing the RollerDrive in the side profile

A nut is located close to the bearing housing on the attachment shaft. This inner nut is pre-fitted and secured in the correct position.



Do not twist the inner nut.

- Secure the inner nut with a flattened counter ratchet with a 17 mm width across flats (accessory) to prevent it from twisting. For the EC310 IP66, use a counter ratchet with a 36 mm width across flats.
- Slide the nut included in the scope of delivery over the RollerDrive line and screw it onto the attachment shaft.



- Tighten the nut using a torque spanner with a tightening torque of 70 Nm.



For installing a RollerDrive with tapered elements, the attachment shaft is positioned at an angle of  $1.8^\circ$  or  $2.2^\circ$  to the side profile. To prevent bending forces from acting on the attachment shaft, an appropriate angle compensator must be provided for the attachment. This is not included in the scope of delivery.

## 5.3 Installation tool (accessory)



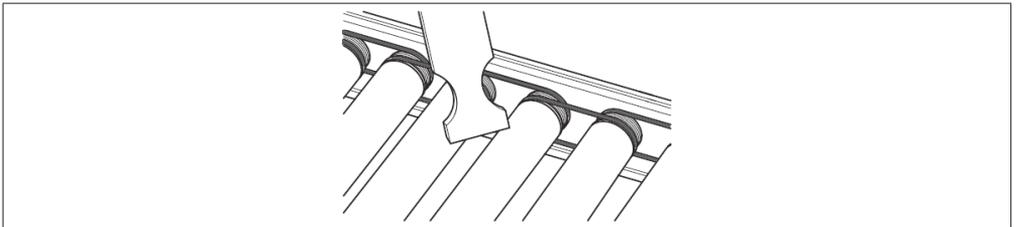
### CAUTION

Risk of crushing.

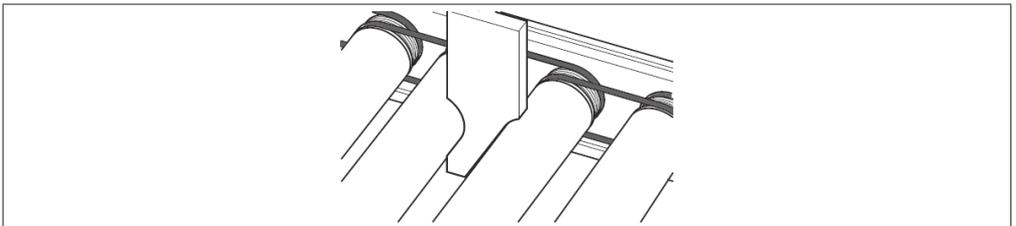
- During the installation of the RollerDrive or the conveyor rollers, potential hazards can develop. As the distances between the rollers are dependent on the material to be conveyed, the hazards associated with this are not discussed in this operating manual.



For the installation of the PolyVee belt, we recommend using the PolyVee clamping aid, which is available as an accessory.



- Attach the first roller.
- Position the PolyVee clamping aid between the attached roller and the roller/RollerDrive that has not yet been attached.
- Rotate the PolyVee clamping aid by 90° so that the rollers are positioned in the cut-outs intended for them.
- The belt is optimally tensioned and a roller/RollerDrive is properly aligned horizontally and vertically. An internal thread attachment is consequently aligned with the attachment hole in the side profile.



The PolyVee clamping aid is intended for the 75 mm and 100 mm roller pitches and designed for rollers and RollerDrives with a diameter of 50 mm.

# Assembly and installation

---

## 5.4 Warning notices for electrical installation



### **WARNING**

Risk of crushing from uncontrolled start-up of the RollerDrive.

- Before connecting the RollerDrive, switch off the power to the conveyor system and ensure that it cannot be unintentionally switched on again.
-

## 5.5 Electrical installation

### NOTE

Risk of material damage to the RollerDrive and/or the RollerDrive cables.

- Never operate the RollerDrive with an alternating current (AC), as this can result in irreparable damage to the device.
  - Do not expose the RollerDrive connector to excessively high tensile or pressure loads. Bending the RollerDrive cables or sliding the attachment nut on too forcefully can damage the insulation of the cables, which can lead to the failure of the RollerDrive.
  - Permissible bending radii: Simple bending 15 mm, multiple bending 50 mm.
- 
- Connect the RollerDrive connector to the corresponding connection of the Interroll control.



If no Interroll control is used, an adapter cable must be used to connect the RollerDrive to the control (for pin assignment, see „RollerDrive connector“ on page 20). Cutting off the RollerDrive connector will void the warranty.

When using an extension cable to connect the RollerDrive, a max. length of 10 m must not be exceeded.

### NOTE

Possible damage to the RollerDrive.

Pins 1 and 3 are not secured against reverse polarity

- Ensure that the polarity is correct.
-

# Start-up and operation

---

## 6 Start-up and operation

### 6.1 Warning notices for start-up and operation



#### WARNING

Risk of crushing and potential hazards from rotating parts due to uncontrolled start-up of the RollerDrive

- Do not place your fingers between the RollerDrive and the round belt/PolyVee belt.
- Do not remove the protective equipment.
- Keep fingers, hair and loose clothing away from the RollerDrive.

#### NOTE

Possible damage to the RollerDrive through induction.

- Do not slide any objects over the roller conveyor by hand.
- Do not turn the RollerDrive by hand.

### 6.2 Start-up

#### Check before the initial start-up

- Ensure that there are no points of contact between objects and rotating/moving parts.
- Ensure that all screws have been tightened according to the specifications.
- Ensure that no additional hazards are formed through the interfaces to other components.
- Ensure that the wiring conforms to specifications and legal provisions.
- Ensure that no persons are in the hazardous areas by the conveyor system.
- Check all protective equipment.



Information on start-up can be found in the operating manual for the Interroll control or motor control that is used.

## 6.3 Operation

### Check before every start-up

- Ensure that no persons are in the hazardous areas by the conveyor system.
- Ensure that the RollerDrive is not jammed.
- Check the RollerDrive for any visible damage.
- Check all protective equipment.
- Specify in detail how the material to be conveyed should be set down on the conveyor and monitor this to ensure it is carried out correctly.



Take the ambient conditions into account during operation (see „Technical specifications“ on page 18).

## 6.4 Procedure in the event of accidents or faults

- Stop the conveyor system immediately, switch off the power supply and ensure that it cannot be unintentionally switched on again.
- In the event of an accident: Perform first aid and call for the emergency services.
- Inform the relevant supervisor.
- Have specialist personnel rectify the fault.
- Only resume operating the conveyor system once this has been approved by the specialist personnel.

# Maintenance and cleaning

---

## 7 Maintenance and cleaning



### WARNING

Risk of injury from following incorrect procedure.

- Maintenance and repair work must only be carried out by authorised and trained (specialist) personnel.
  - Maintenance and repair work must only be carried out when the system has been disconnected from the power supply. Switch off the power to the RollerDrive and ensure that it cannot be unintentionally switched on again.
  - Put up signs to indicate that maintenance or cleaning work is being carried out.
- 

### 7.1 Maintenance

#### Checking the RollerDrive

If the RollerDrive is not secured according to the installation instructions (see „Installing the RollerDrive“ on page 26), it may rotate in the side profile. This means that the RollerDrive cable may twist and become damaged.

- One month after the RollerDrive has been installed, check to ensure it is still firmly seated in the side profile and tighten it with a torque spanner if necessary.
- Check the RollerDrive every month for any visible damage.
- Once a year, ensure that the shaft of the RollerDrive is still correctly secured in the side profile.

#### Replacing the RollerDrive

If a RollerDrive is damaged or defective, it must be replaced.



Do not attempt to open the RollerDrive.

- Install a new RollerDrive (see „Decommissioning“ on page 37 and „Installing the RollerDrive“ on page 26).

## 7.2 Cleaning

- Remove any foreign bodies and coarse impurities from the surface of the roller.
- Minor impurities can be removed using a damp cloth.
- Do not use any sharp-edged tools to clean the RollerDrive.

# Assistance in the event of faults

## 8 Assistance in the event of faults



### WARNING

Risk of injury from following incorrect procedure.

- Troubleshooting must only be carried out by authorised, qualified personnel.
- Troubleshooting must only be carried out when the system has been disconnected from the power supply.
- Switch off the power to the RollerDrive and ensure that it cannot be unintentionally switched on again.

### 8.1 Troubleshooting

Fault	Possible cause	Remedy
RollerDrive does not run.	No supply voltage.	Check the 24 V DC power supply.
	RollerDrive connector is not connected correctly.	Check the cable connection.
RollerDrive turns in the wrong direction or at the wrong speed.	Settings for speed and rotational direction are incorrect.	Change the settings for the Interroll control.
	Incorrect voltage set point for rotational speed, should the RollerDrive not be operated with an Interroll control.	Check the voltage set point.
Unusual noises can be heard from the RollerDrive.	Motor or gears are damaged.	Replace the RollerDrive.
Operation of the RollerDrive is interrupted.	RollerDrive cable is damaged.	Check the RollerDrive cable for damages. If the cable is defective, replace the RollerDrive.
	RollerDrive is overloaded.	See „Overload protection“ on page 15.

## 9 Decommissioning and disposal



### CAUTION

Risk of injury from following incorrect procedure.

- Decommissioning must only be carried out by authorised, qualified personnel.
- Only decommission the RollerDrive when the system has been disconnected from the power supply.
- Switch off the power to the RollerDrive and ensure that it cannot be unintentionally switched on again.

### 9.1 Decommissioning

- Disconnect the RollerDrive cable from the control system.
- Remove the outer nut from the motor shaft.
- If the RollerDrive is fitted with an internal thread shaft pin, remove the screw on the shaft.
- Remove the RollerDrive from the side profile.

### 9.2 Disposal



The operating company is responsible for disposing of the RollerDrive according to correct procedure. In doing so, the industry-specific and local provisions for disposing of the RollerDrive and its packaging must be observed.

# Appendix

---

## 10 Appendix

### 10.1 Accessories

#### Interroll controls

Article		Article number
DriveControl 20		S-1001415
DriveControl 54		S-1001416
ZoneControl		S-1004023
ConveyorControl	GatewayControl PROFIBUS	S-1004026
	GatewayControl PROFINET	S-1000275
	GatewayControl Ethernet/IP	S-1001732
	CentralControl	S-1004027
	SegmentControl	S-1004024
	ComControl	S-1004025
MultiControl		S-1101834

#### Interroll power supply unit

Article	Article number
PowerControl	S-1004029

#### RollerDrive extension cable

Article	Article number
Extension cable EC310 (2 m)	S-1004033

## PolyVee belt

Number of ribs	Roller pitches +/-1 mm	Max. weight of material to be conveyed (kg)	Article number	Belt designation
2	60	50	S-1111211	256
2	75		S-1111217	286
2	90		S-1111220	314
2	100		S-1111222	336
2	120		S-1111224	376
3	60	300	S-1111216	256
3	75		S-1111219	286
3	90		S-1111221	314
3	100		S-1111223	336
3	120		S-1111225	376

## PolyVee clamping aid

Article	Article number
PolyVee clamping aid	S-1101272

## PolyVee finger guard

Article	Article number
Roller pitch 75 mm	S-8863
Roller pitch 100 mm	S-8864

## Tool

Article	Article number
Attachment nut	S-1101248
Counter ratchet	S-1101270

# Appendix

## 10.2 Translation of the original Declaration of Conformity

### EU Declaration of conformity

EMC Directive 2014/30/EU

RoHS Directive 2011/65/EU

#### The manufacturer

Interroll Engineering GmbH  
Höferhof 16  
42929 Wermelskirchen  
Germany

hereby declares that the "incomplete machine"

- **RollerDrive EC310, RollerDrive EC310 DF, RollerDrive EC310 IP66**

**conforms to the applicable provisions and the associated CE marking in accordance with the aforementioned Directives.**

List of the coordinated standards that have been applied:  
EN ISO 12100:2010  
EN 61800-3:2004 + A1:2012

### Declaration of incorporation

EC Machinery Directive 2006/42/EC

In addition to the information specified above, the manufacturer declares that:

The health and safety requirements have been applied in accordance with Annex I (1.1.2, 1.1.5, 1.5.1, 1.5.2, 1.5.4, 1.5.8, 1.5.9, 1.7.3, 1.7.4). The relevant technical documentation has been compiled in accordance with Annex VII B and has been passed on to the relevant authorities where applicable.

**The commissioning of the incomplete machine is prohibited until the conformity of the overall machine/system in which it is installed with the EC Machinery Directive has been declared.**

Authorised for compiling technical documentation:  
Interroll Engineering GmbH, Höferhof 16, 42929 Wermelskirchen, Germany



Jörg Schiffer  
Product Compliance Officer Interroll Engineering GmbH  
Wermelskirchen, 14th January 2019



---

# INSPIRED BY EFFICIENCY

EN | 04/2020 | Version 3.3